

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER "Easy Clean" Art. 60 1163,60 1162,60 1152,60 1164

Revision date: 01.01.2021

Product code: 293

Page 1 of 8

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Mecut-MMKS-MQL STEEL+ALU+COPPER "Easy Clean" Art. 60 1163,60 1162,60 1152,60 1164

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Cutting oil

1.3. Details of the supplier of the safety data sheet

Company name:	Karnasch Professional Tools GmbH	
Street:	Siemensstr. 1	
Place:	D-68542 Heddesheim	
Telephone:	+49 (0) 62 03 / 40 39 - 0	Telefax: +49 (0) 6203 4159 - 0
e-mail:	info@karnasch.tools	
Contact person:	Volker Mayer, Sascha Riedel	
Internet:	www.karnasch.tools	
Responsible Department:	Volker Mayer, Sascha Riedel: Tel: 06203 / 4039 - 0 Tel: 033675 / 7265 - 0	

1.4. Emergency telephone number:

Emergency telephone number (24h) + 44 1235 239670 (en)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No. 1272/2008**

This mixture is not classified as hazardous in accordance with Regulation (EC) No. 1272/2008.

2.2. Label elements**Additional advice on labelling**

No marking required according to 1999/45/EC, appendix V B, No. 9.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Further Information**

Full text of H- and EUH-statements: see section 16.

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Seek medical attention if problems persist. No administration in cases of unconsciousness or cramps. First aider: Pay attention to self-protection!

After inhalation

Move victim to fresh air. Put victim at rest and keep warm.

After contact with skin

Remove contaminated, saturated clothing immediately. After contact with skin, wash immediately with plenty of water and soap.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER "Easy Clean" Art. 60 1163,60 1162,60 1152,60 1164

Revision date: 01.01.2021

Product code: 293

Page 2 of 8

After contact with eyes

In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Consult an ophthalmologist.

After ingestion

Do NOT induce vomiting. In case of swallowing, keep the patient at rest and contact a doctor.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Water fog. Extinguishing powder. Carbon dioxide. Foam.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated:

Carbon dioxide (CO₂).

Carbon monoxide

Nitrogen oxides (NO_x).

5.3. Advice for firefighters

Do not inhale explosion and combustion gases. Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Wear personal protection equipment. Do not breathe gas/fumes/vapour/spray. Provide adequate ventilation.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Prevent spread over a wide area (e.g. by containment or oil barriers). Treat the recovered material as prescribed in the section on waste disposal.

Collect in closed containers for disposal.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents).

Large quantities remove mechanically

Clean contaminated articles and floor according to the environmental legislation.

Clean with detergents. Avoid solvent cleaners.

6.4. Reference to other sections

Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

Avoid oil mist

Use only in well-ventilated areas.

Direct contact with skins avoid.

When using do not eat, drink or smoke.

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER "Easy Clean" Art. 60 1163,60 1162,60 1152,60 1164

Revision date: 01.01.2021

Product code: 293

Page 3 of 8

Advice on protection against fire and explosion

Prevent access by unauthorised personnel.

Further information on handling

High slip hazard because of leaking or spilled product.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep the packing dry and well sealed to prevent contamination and absorption of humidity.

Recommended storage temperature: 5-40 °C

Hints on joint storage

Keep away from food, drink and animal feedingstuffs.

Do not store with strong oxidizing agents.

Maximum period of storage (time): 1 Years

Further information on storage conditions

Protect from sunlight. Store in a well-ventilated place.

7.3. Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
57-55-6	Propane-1,2-diol, particulates	-	10		TWA (8 h)	WEL

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
57-55-6	1,2-Propylenglykol (1,2-Propandiol)1,2-Propylenglykol (1,2-Propandiol)			
	Worker DNEL, long-term	inhalation	systemic	163 mg/m ³
	Consumer DNEL, long-term	oral	systemic	85 mg/kg bw/day
	Consumer DNEL, long-term	dermal	systemic	213 mg/kg bw/day
	Worker DNEL, long-term	inhalation	local	10 mg/m ³

PNEC values

CAS No	Substance	Value
57-55-6	1,2-Propylenglykol (1,2-Propandiol)1,2-Propylenglykol (1,2-Propandiol)	
	Freshwater	260 mg/l
	Marine water	26 mg/l
	Freshwater sediment	572 mg/kg
	Marine sediment	57,2 mg/kg
	Soil	50 mg/kg

Additional advice on limit values

Exposure limit values: no restriction.

8.2. Exposure controls

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER "Easy Clean" Art. 60 1163,60 1162,60 1152,60 1164

Revision date: 01.01.2021

Product code: 293

Page 4 of 8



Appropriate engineering controls

If local exhaust ventilation is not possible or not sufficient, the entire working area should be ventilated by technical means.

Protective and hygiene measures

Use personal protection equipment as per Directive 89/686/EEC.

Eye/face protection

Use glasses or face shield if there is a risk of splashing. DIN EN 166

Hand protection

Protect skin by using skin protective cream.

Wash hands before breaks and after work.

Gloves of appropriate material (i.e. nitrilic rubber, specification: penetration time: level 6, >480 min., thickness 0,9-1 mm; CE-certified acc. EN 374 cat III)

Skin protection

Chemical resistant safety shoes. Take off immediately all contaminated clothing.

Thorough skin-cleansing after handling the product. Set out skin protection guidelines.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: liquid
 Colour: light yellow
 Odour: characteristic

pH-Value (at 20 °C): 8,5

Test method

Changes in the physical state

Initial boiling point and boiling range: not determined
 Flash point: >180 °C DIN ISO 2592
 Lower explosion limits: not determined
 Upper explosion limits: not determined
 Ignition temperature: not determined
 Vapour pressure: not determined
 Density (at 20 °C): 1,01 g/cm³ EN ISO 12185
 Viscosity / kinematic: 8,4 mm²/s DIN 51562
 (at 40 °C)

9.2. Other information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No known hazardous reactions.

10.2. Chemical stability

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER "Easy Clean" Art. 60 1163,60 1162,60 1152,60 1164

Revision date: 01.01.2021

Product code: 293

Page 5 of 8

Under normal conditions of storage and use, hazardous decomposition products should not be generated.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

Protect against: heat.

10.5. Incompatible materials

The following must be prevented: Oxidizing agents, strong acid.

10.6. Hazardous decomposition products

Hazardous decomposition products: none

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Toxicokinetics, metabolism and distribution**

There are no data available on the preparation/mixture itself.

Data apply to the main component.

Irritation and corrosivity

Irritant effect on the eye: none

Irritant effect on the skin: none

STOT-repeated exposure

not known

Additional information on tests

No risks worthy of mention. Practical experience.

The statement is derived from the properties of the single components.

The classification was undertaken in accordance with the calculation method governed by the Preparations Directive (1999/45/EC).

SECTION 12: Ecological information**12.1. Toxicity**

The statement is derived from the properties of the components.

12.2. Persistence and degradability

Product is not easily biodegradable.

12.4. Mobility in soil

in delivery condition: liquid

12.5. Results of PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB.

12.6. Other adverse effects

Avoid release to the environment.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations**

Dispose of waste according to applicable legislation. Collect in closed containers for disposal. Dispose of contents/container to an appropriate recycling or disposal facility.

List of Wastes Code - residues/unused products

120109 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; machining emulsions and solutions free of halogens; hazardous waste

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER "Easy Clean" Art. 60 1163,60 1162,60 1152,60 1164

Revision date: 01.01.2021

Product code: 293

Page 6 of 8

List of Wastes Code - used product

120109 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; machining emulsions and solutions free of halogens; hazardous waste

List of Wastes Code - contaminated packaging

120109 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; machining emulsions and solutions free of halogens; hazardous waste

Contaminated packaging

Non-contaminated packages may be recycled.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number: No dangerous good in sense of these transport regulations.
14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.
14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.
14.4. Packing group: No dangerous good in sense of these transport regulations.

Inland waterways transport (ADN)

14.1. UN number: No dangerous good in sense of these transport regulations.
14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.
14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.
14.4. Packing group: No dangerous good in sense of these transport regulations.

Marine transport (IMDG)

14.1. UN number: No dangerous good in sense of these transport regulations.
14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.
14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.
14.4. Packing group: -

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: No dangerous good in sense of these transport regulations.
14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.
14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.
14.4. Packing group: -

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Personal protection equipment: see section 8

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

2010/75/EU (VOC): < 1,0 %
 2004/42/EC (VOC): < 1,0%

Additional information

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER "Easy Clean" Art. 60 1163,60 1162,60 1152,60 1164

Revision date: 01.01.2021

Product code: 293

Page 7 of 8

@1501.B150213

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 1 - slightly hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information**Changes**

This data sheet contains changes from the previous version in section(s): 3,7.

AICS (Australien), DSL (Kanada), IECSC (China), REACH (Europäische Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (Neuseeland), PICCS (Philippinen), TSCA (USA)

Abbreviations and acronyms

CLP: Classification, labelling and Packaging
REACH: Registration, Evaluation and Authorization of Chemicals
GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
UN: United Nations
CAS: Chemical Abstracts Service
DNEL: Derived No Effect Level
DMEL: Derived Minimal Effect Level
PNEC: Predicted No Effect Concentration
ATE: Acute toxicity estimate
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate
NOEC: No Observed Effect Concentration
BCF: Bio-concentration factor
PBT: persistent, bioaccumulative, toxic
vPvB: very persistent, very bioaccumulative
ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
RID: Regulations concerning the international carriage of dangerous goods by rail
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)
IMDG: International Maritime Code for Dangerous Goods
EmS: Emergency Schedules
MFAG: Medical First Aid Guide
IATA: International Air Transport Association
ICAO: International Civil Aviation Organization
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
IBC: Intermediate Bulk Container
VOC: Volatile Organic Compounds
SVHC: Substance of Very High Concern
Repr. - Reproduktionstoxizität
Asp. Tox. - Aspirationstoxizität
Acute Tox. - Akute Toxizität

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according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER "Easy Clean" Art. 60 1163,60 1162,60 1152,60 1164

Revision date: 01.01.2021

Product code: 293

Page 8 of 8

Aquatic Acute - Akute aquatische Toxizität
Aquatic Chronic - Chronische aquatische Toxizität
Eye Dam. - Augenschaden/-reizung
Eye Irrit. - Augenreizung
Skin Corr. - Ätzwirkung auf die Haut
Skin Irrit. - Hautreizung
Skin Sens. - Hautallergen
Resp. Sens. - Inhalationsallergen
STOT SE - Spezifische Zielorgan-Toxizität - einmalige Exposition
STOT RE - Spezifische Zielorgan-Toxizität - wiederholte Exposition
VOC - Flüchtige organische Verbindungen

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights.

Abkürzungen und Akronyme siehe Verzeichnis unter <http://abk.esdscom.eu>

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)